

Date: Tuesday, 21/11/2006 10:06:56 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET HINGE
Job Number	: 29535		
Estimate Number	: 10587		
P.O. Number	: <u>N/A</u>	Part Number	: D22321
This Issue	: 21/11/2006 S.O. No. : <u>N/A</u>	Drawing Number	: D2232 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u> Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 29535	Material	: <u>N/A</u>
Written By	: <u>[Signature]</u>	Due Date	: 28/11/2006 Qty: 50 Um: Each
Checked & Approved By	: <u>[Signature]</u>		
Comment	: Est.B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-11-21 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0255 sf(s)/Unit Total: 1.2758 sf(s)

304/316 .125 Sheet M101463 ML 06 11 30 (50)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2232

Dwg Rev: CProg Rev: C ML 06 11 30 (50)

2-Deburr if necessary

SAD 06-12-102 (50)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE ML 06 11 30 (50)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK ML 06 11 30 (50)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS PD 06-12-04 (50)

Date: Tuesday, 21/11/2006 10:06:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29535

Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(58)

Comment: FINAL INSPECTION/W/O RELEASE

06/12/05

Job Completion



c 20612105

Date: Monday, 11/20/2006 11:33:02 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 29535	
Estimate Number : 10587	
P.O. Number :	Part Number : D22321
This Issue : 11/20/2006 S.O. No. :	Drawing Number : D2232 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 25238	Material :
Written By :	Due Date : 11/27/2006 Qty: 50 Um: Each
Checked & Approved By : <i>11/20/06</i>	
Comment : Est.B 04.06.07 Now laser cut EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: _____

Laser cut as per DWG D2232

Material: 304/316 ss 0.125" thick

Material release note attached

*m304/316 ss
 .024 ST*

Water 1st

2.0	D22321F	Hinge
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 Hinge

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

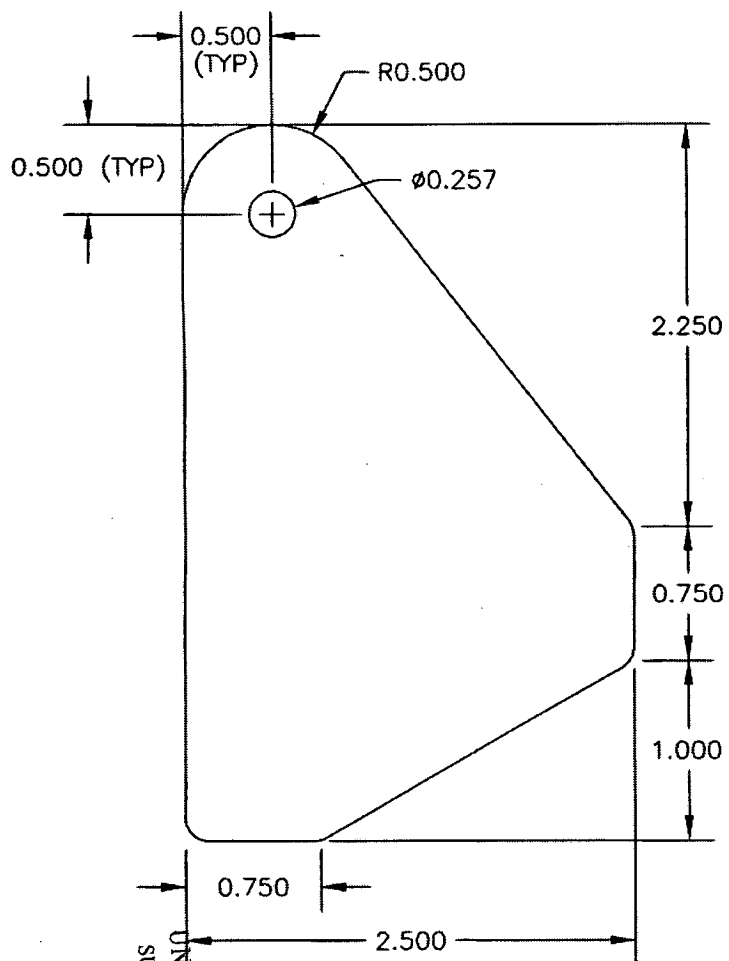
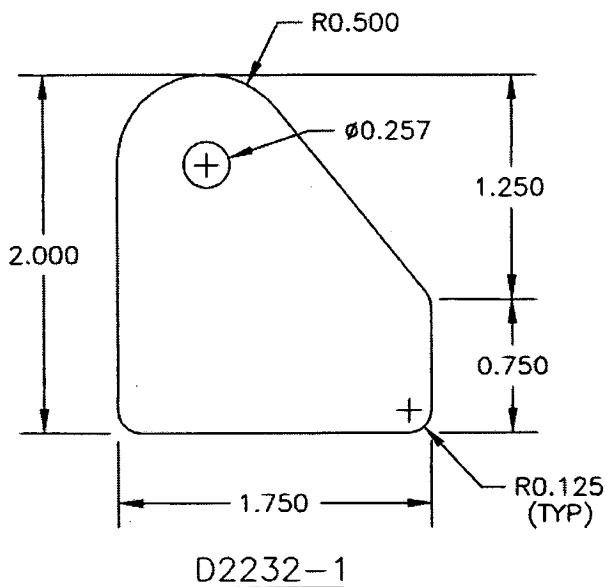
NOTE: Date & initial all entries

DART



RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO.	REV. C	
DATE		D2232	SHEET 1 OF 2	
98.04.28		TITLE	SCALE	
		BASKET HINGE	1:1	
A	94.05.12	NEW ISSUE		
B	96.01.02	ADDED -5 AND -7		
C	98.04.28	0.125 THICK WAS 0.063		



MATERIAL: AISI 304/316 SS 0.125 THICK

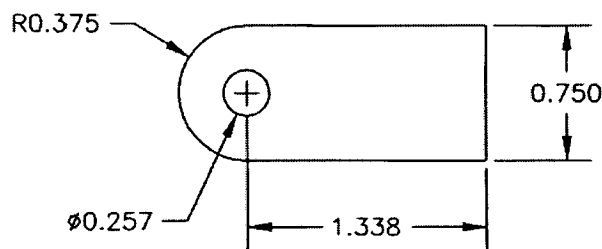
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WORK ORDER
NO. 29535

DART

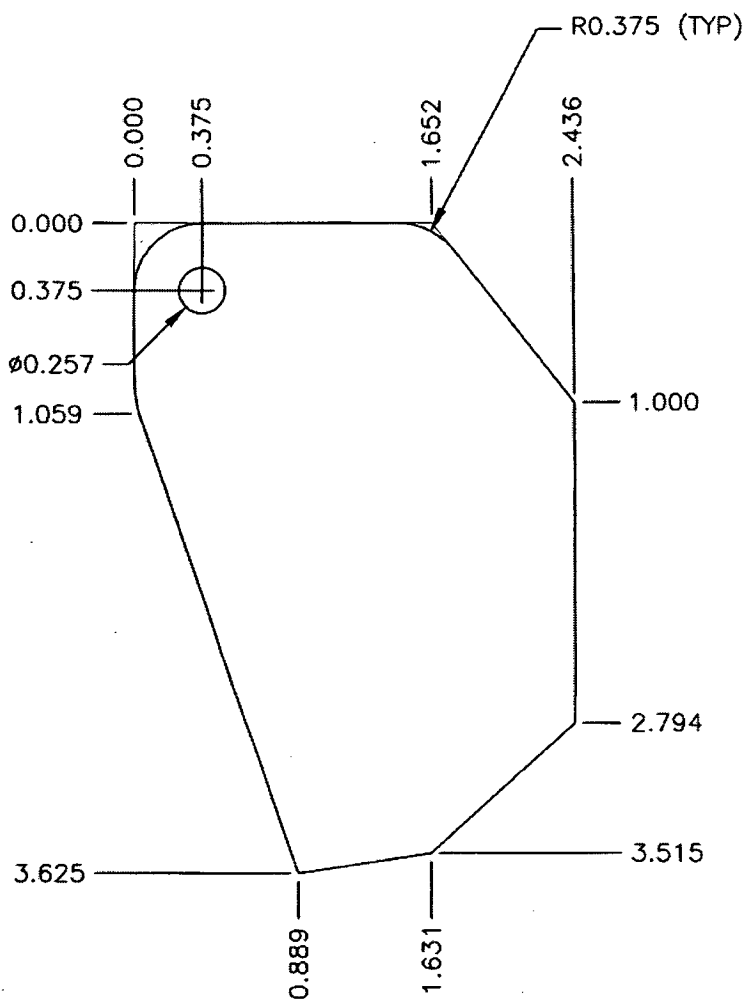


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2232	SHEET 2 OF 2
98.04.28		TITLE	SCALE
		BASKET HINGE	1:1

RELEASED
98.05.05 KE



D2232-7



MATERIAL: AISI 304/316 SS 0.125 THICK

D2232-5

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